

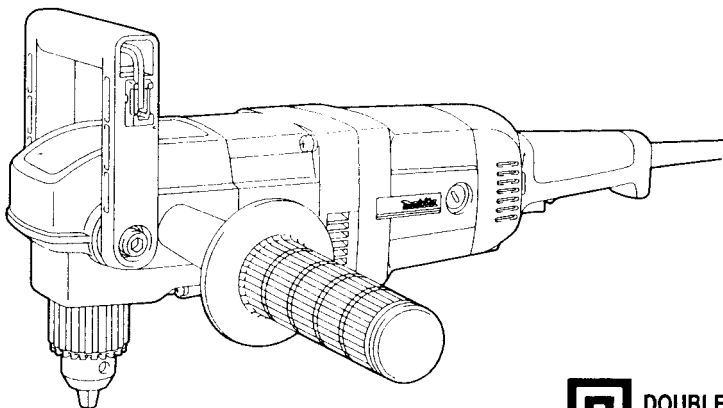


Angle Drill

13 mm (1/2") MODEL DA4030

13 mm (1/2") MODEL DA4031 2- speed

INSTRUCTION MANUAL



DA4031



SPECIFICATIONS

Model		Drilling capacities				No load speed (RPM)	Overall length	Net weight
		Wood			Steel			
		Auger-bit	Self-feed bit	Hole saw				
DA4030		38 mm (1-1/2")	65 mm (2-9/16")	————	13 mm (1/2")	1,200/min.	417 mm (16-7/16") • 491 mm (19-3/8")	4.8 kg (10.6 lbs)
DA4031	High	38 mm (1-1/2")	65 mm (2-9/16")	152 mm (6")	13 mm (1/2")	1,200/min.	462 mm (18-3/16") • 536 mm (21-1/8")	5.6 kg (12.3 lbs)
	Low		118 mm (4-5/8")			300/min.		

- Extended spade grip

* Manufacturer reserves the right to change specifications without notice.

* Note: Specifications may differ from country to country.

WARNING: For your personal safety, READ and UNDERSTAND before using.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

GENERAL SAFETY RULES

USA002-1

(For All Tools)


WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Double Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation  eliminates the need for the three wire grounded power cord and grounded power supply system.
5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W."** These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.

11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

SERVICE

23. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES

USB001-1

1. **Hold tool by insulated gripping surfaces when performing an operation where the cutting tools may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.**
2. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
3. **Hold the tool firmly.**
4. **Keep hands away from rotating parts.**
5. **Do not leave the tool running. Operate the tool only when hand-held.**
6. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

SAVE THESE INSTRUCTIONS.


SYMBOLS

The followings show the symbols used for tool.


V volts

A amperes

Hz hertz

 alternating current

n_0 no load speed

 Class II Construction

.../min revolutions or reciprocation per minute

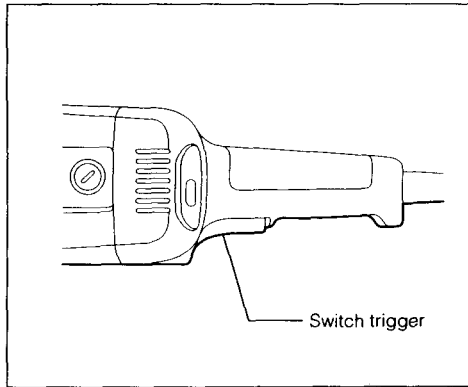
FUNCTIONAL DESCRIPTION

Switch action

CAUTION:

Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Release the trigger to stop.

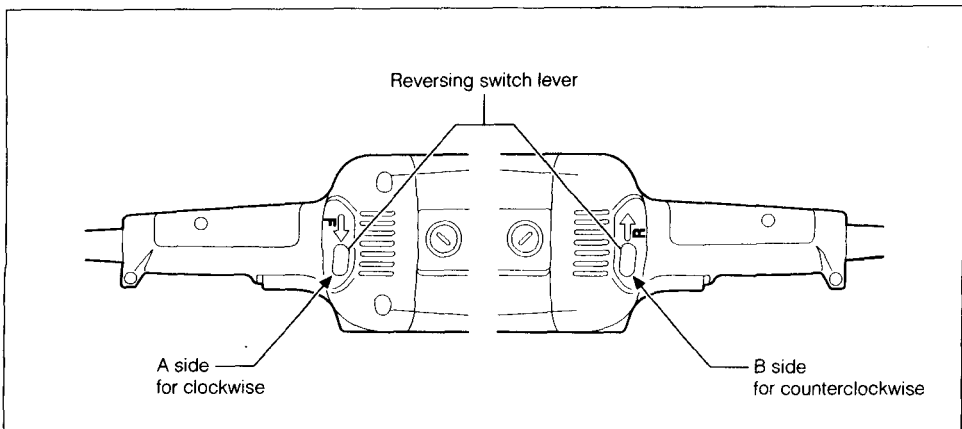


Reversing switch action

CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.



Speed change (For Model DA4031)

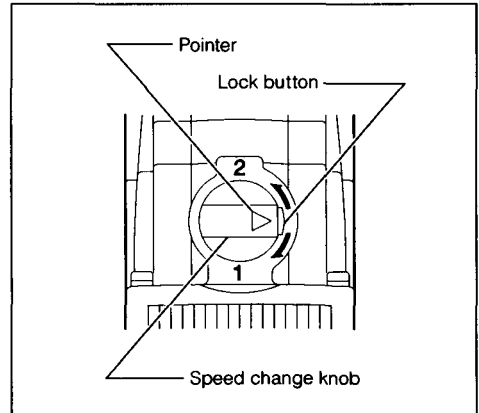
CAUTION:

- Use the speed change knob only after the tool comes to a complete stop. Changing the tool speed before the tool stops may damage the tool.
- Always set the speed change knob carefully into the correct position. If you operate the tool with the speed change knob positioned half-way between the position 1 and the position 2, the tool may be damaged.

Two speed ranges can be pre-selected with the speed change knob. Depress the lock button and turn the speed change knob so that the pointer points to the position 1 or position 2.

Position 1: 300/min.

Position 2: 1,200/min.

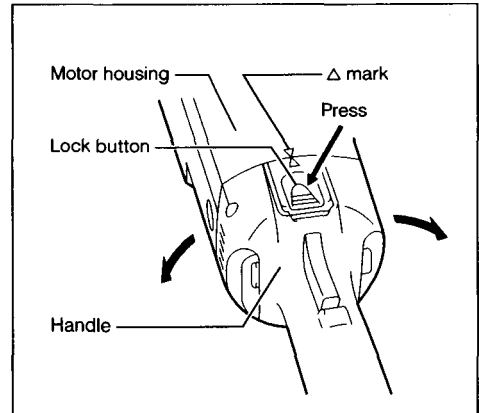


Torque limiter (For Model DA4031)

The torque limiter will actuate when a certain torque level is reached (for lower speed setting: position 1). The motor will disengage from the output shaft. When this happens, the bit will stop turning.

Switch handle mounting positions

The switch handle can be rotated to either 90° left or right to fit your work needs. First, unplug the tool. Press the lock button and rotate the handle until the Δ mark on the lock button is aligned with that on the motor housing. The handle will be locked in that position.



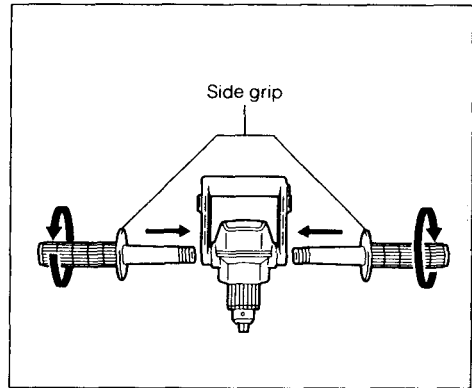
ASSEMBLY

Installing side grip (auxiliary handle)

CAUTION:

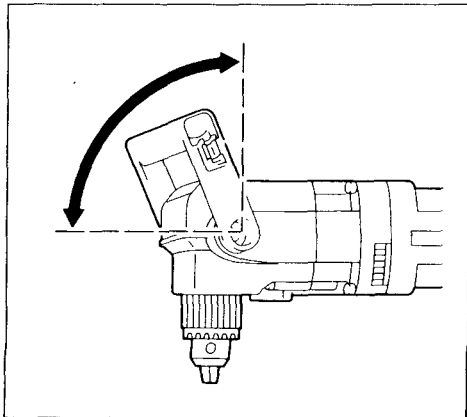
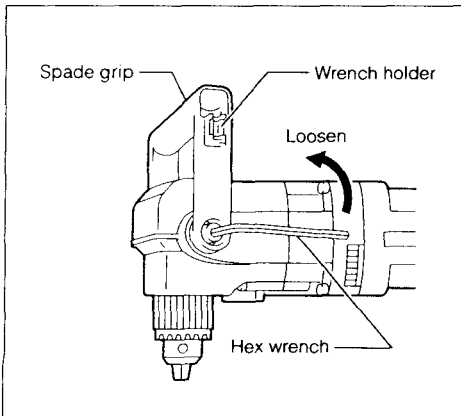
- Always be sure that the tool is switched off and unplugged before installing or removing the side grip.
- Always be sure that the side grip is installed securely.

Screw the side grip on the tool securely. The side grip can be installed on either side of the tool.



Spade grip

The spade grip can be installed in any position as shown in the figure. To change the position, loosen the hex bolts (both sides) with a hex wrench and turn the spade grip to the desired position. Then tighten the hex bolts securely. After reposition the grip, return the hex wrench to the wrench holder.



CAUTION:

- Do not fix the spade grip beyond the limits of the arrow. Be cautious that your hand is not caught in the grip. Keep the hand away from the drill chuck. They can lead to serious accidents.
- Always be sure that the hex bolts (both sides) of the spade grip are tightened securely.

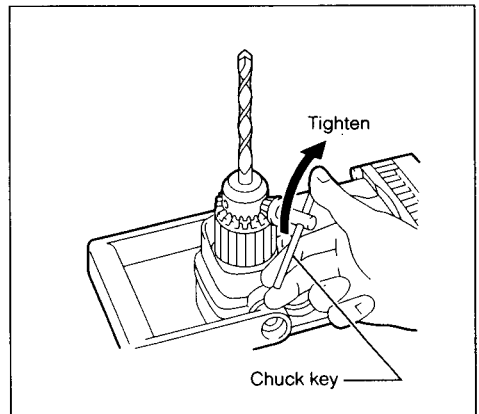
Installing or removing drill bit

CAUTION:

Always be sure that the tool is switched off and unplugged before installing or removing the bit.

To install the bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly. To remove the bit, turn the chuck key counter-clockwise in just one hole, then loosen the chuck by hand.

After using the chuck key, be sure to return it to the original position.



OPERATION

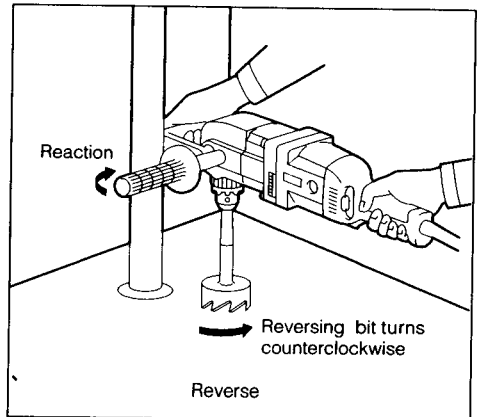
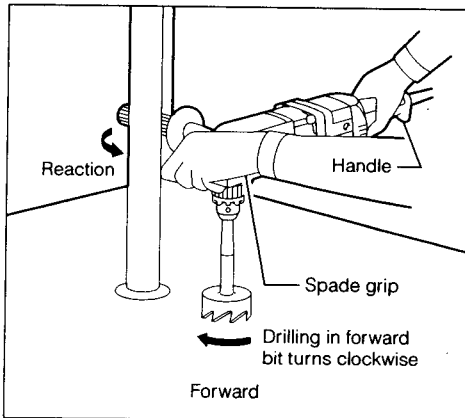
Holding tool

CAUTION:

This is a powerful tool. High torque is developed and it is important that the tool should be securely held and properly braced.

Grasp the handle with one hand and the spade grip with the other hand. When drilling a large hole with a self-feed bit, etc., the side grip (auxiliary handle) should be used as a brace to maintain safe control of the tool.

When drilling action is forward (clockwise), the tool should be braced to prevent a counterclockwise reaction if the bit should bind. When reversing, brace the tool to prevent a clockwise reaction. If the bit must be removed from a partially drilled hole, be sure the tool is properly braced before reversing.



Operation

CAUTION:

- There is a tremendous force exerted on the tool/bit at the time of hole breakthrough. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- Always secure small workpiece in a vise or similar hold-down device.
- Avoid drilling in material that you suspect contains hidden nails or other things that may cause the bit to bind or break.
- **Drilling in wood**
When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.
- **Drilling in metal**
To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.
Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

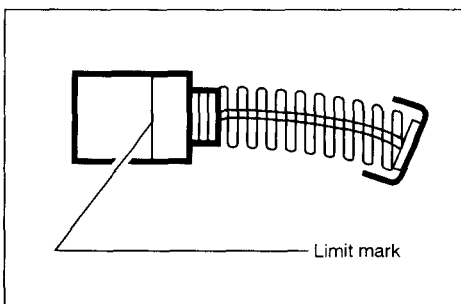
MAINTENANCE

CAUTION:

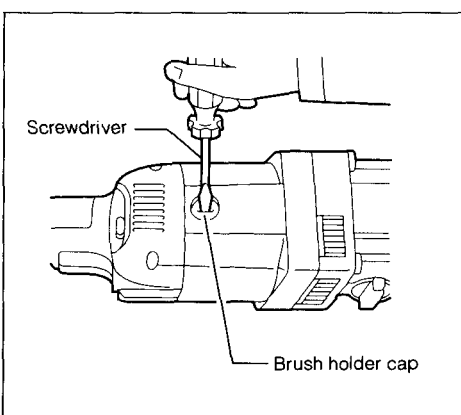
Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

Replacing carbon brushes

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.



Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



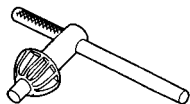
To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

- **Chuck key**



- **Hex wrench**



- **Plastic carrying case**

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known [to the State of California] to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints,
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others;
- repairs are required because of normal wear and tear;
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

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884396A067

PRINTED IN JAPAN

2001-9N